

CLEAN COPY OF AMENDED CLAIM

15. (Amended) Process which comprises: providing an aluminum alloy melt having a magnesium content of at least 2.5 wt.%; and reducing the susceptibility to dross-forming of said aluminum alloy melt by adding to said melt from 0.02 to 0.08 wt.% vanadium and from 11 to 50 ppm beryllium.

NEW CLAIM

25. Process for forming an aluminum alloy comprising
the steps of:

providing an aluminum alloy melt having a magnesium
content of at least 2.5 wt.%; and reducing the
susceptibility to dross-forming of said aluminum alloy melt
by adding to said melt from 0.02 to 0.08 wt.% vanadium and
from 11 to 50 ppm beryllium; and
holding said aluminum alloy melt for a period of time
greater than 50 hours.

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